

Date Thursday, 16/08/2007 11:32:19 AM  
 User Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: WASHER	
Job Number	: 34020		Part Number	: D2813	
Estimate Number	: 11045		Drawing Number	: D2813 REV A	
P.C. Number	: N/A		Project Number	: N/A	
This Issue	: 16/08/2007	S.O. No. : N/A	Drawing Revision	: A	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 05/09/2007 Qty: 30 Um: Each	
Previous Run	: 33592				
Written By					
Checked & Approved By					
Comment	: Est Rev C Now Turned 06-02-24 JLM Est Rev:B 00.11.16 Changed material EC				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	MDELRINR2000	DELRIN ROUND BAR 2.00"	
		Comment: Qty.: 0.0168 f(s)/Unit Total : 0.5040 f(s) Delrin Round Bar 2.00" (MDELRINR2000)	Batch: 1104930 DTP 07/09/01
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
		Comment: 1-TURN AS PER FOLIO FA637 & DWG D2813, FOLIO REV: N/A DWG REV: A	2-DEBURR AS REQUIRED DTP 07/09/01 (60)
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	DTP 07/09/01 (60)
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	07/09/01 (60)
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: st48	07/09/01 (60)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 8/15/04  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 34020

Part Number: D2813

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(65)

16/08/04

Job Completion



W. 070904

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

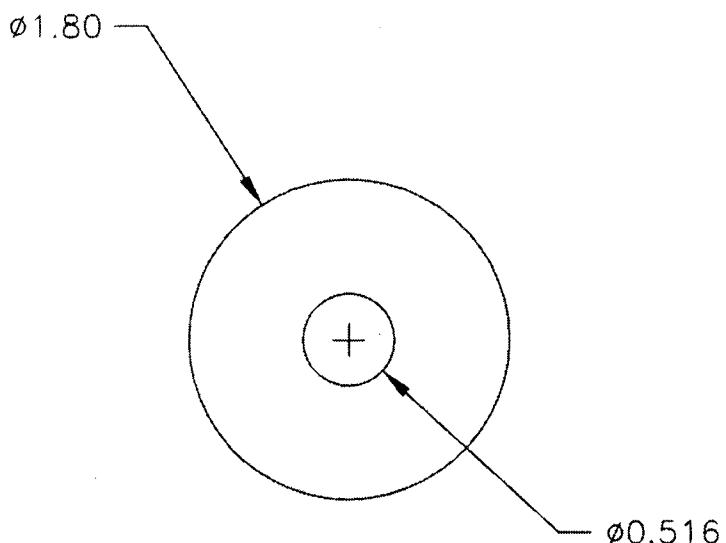
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
DATE		TITLE	SHEET 1 OF 1
00.11.03		WASHER	1:1
A	00.11.03	NEW ISSUE	

RELEASED  
00.11.03 AP



MATERIAL: DELRIN OR TEFLON OR UHMW 0.063 THICK  
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED  
THIS PART CAN BE MADE FROM D2551

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DART AEROSPACE LTD	Work Order:	34820
Description: Washer	Part Number:	D2813
Inspection Dwg: D2813	Rev: A	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	DJP	Audited by:	J.L.	Prototype Approval:	N/A
Date:	07/09/01	Date:	07/09/01	Date:	N/A

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A	06.11.13	New Issue	KJ/JLM	